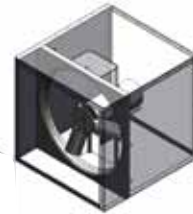
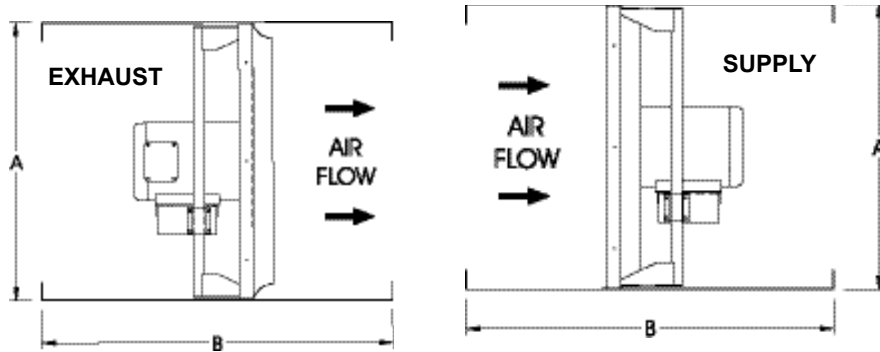




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# WALL HOUSING SIDEWALL PROPELLER FANS - DIRECT DRIVE MODELS GED/GSD - EXHAUST & SUPPLY

Wall Housings are used to facilitate mounting fans with their accessories in a wall. The housing may be positioned inside or outside the building per the customer's preference or application. Typically, the wall housing for exhaust applications incorporates a damper on the exterior of the building and a guard on the interior of the building. On supply applications, a rainhood and motorized damper are highly recommended to help prevent moisture entering into the building. For installation with wall housing extending outside the building, field caulking and/or flashing of seams and unused prepunched mounting holds is required.



FAN SIZE	"A" SQ	LENGTH "B"	DAMPER OD	MIN. WALL OPENING SQ.	STEEL METAL GAUGES
10/12	17	26	14-1/2	17-1/2	20
14/16	21	26	18-1/2	21-1/2	20
18/20	25	26	22-1/2	25-1/2	20

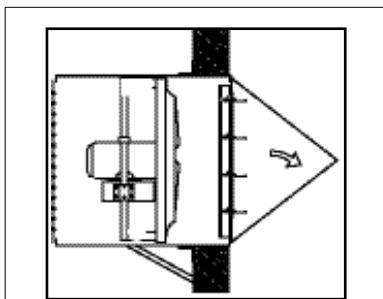
**NOTES:**

- (1) Dimensions include fastener heads (approx 5/8" extra).
- (2) Housing ship assembled with fan unless ordered K.D.
- (3) Standard material is G90 galvanized. Aluminum optional
- (4) Angle mounting flanges ship loose and are an option.
- (5) CAUTION: Housing position when mounted may require additional support.
- (6) Data applies to exhaust and supply fan models unless shown otherwise.
- (7) Wire Guards: Standard OSHA is 1/2 x 1, 16 ga. galv wire.  
OSHA H.D. is 1/2 x 1/2 expanded metal alum finish.  
Non-OSHA H.D. is 3/4 x 3/4 expanded metal alum finish.

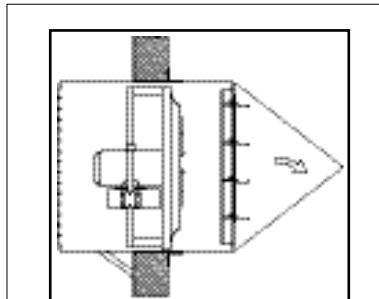
**CAUTION:** When wall housing extends outside the building, field caulking and/or flashing of seams and unused prepunched mounting holes is required.

### TYPICAL MOUNTING ARRANGEMENTS

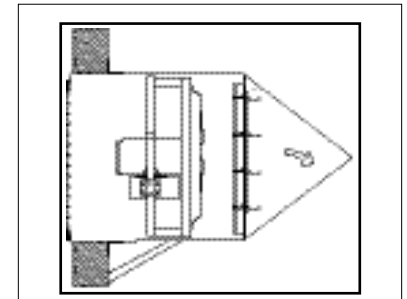
The most common mounting arrangement (below left) leaves a clean building exterior and allows access to the fan, motor and drives from inside the building. Additional bracing angle, rod or cable (field provided) should be used in addition to the mounting angles to support the fan and wall housing assembly.



Wall housing flush with outside wall and projecting inside the building



Wall housing centered within wall



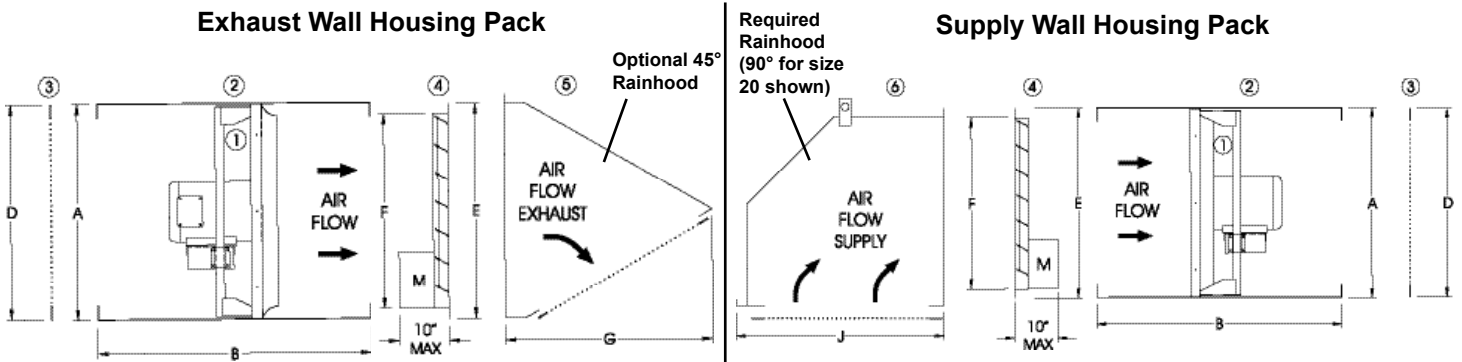
Wall housing flush with inside wall and projecting outside the building



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# ASSEMBLED WALL HOUSING PACK SIDEWALL PROPELLER FANS - DIRECT DRIVE MODELS GED/GSD - EXHAUST & SUPPLY

This heavy-gauge, all galvanized G-90 steel housing provides a simple solution to installing a fan and all required accessories in a rough wall opening. It can be used in exhaust or supply applications. Depending on space and maintenance requirements, the wall housing maybe installed inward or outwards of the building. All housings ship with the fan, shutter and guard assembled to lessen jobsite installation costs. **Rainhoods (not included in packs) are required for all supply applications, and motorized shutters are strongly recommended.**



Fan Size	A (S.Q.) O.D. ①	Wall Housing ②	Minimum Wall Opening	Flat Guard ③	Damper ④			Rainhood Exhaust/Supply 45 Deg. ⑤	Rainhood Supply 90 Deg. ⑥
	B Length	Square	D (SQ.)	E (O.D.)	F	G	J		
10/12	17	26	17 1/2	16	14 1/2	12	16 1/4	-	
14/16	21	26	21 1/2	20	18 1/2	16	20 1/4	-	
18	25	26	25 1/2	24	22 1/2	20	24 1/4	-	
20	25	26	25 1/2	24	22 1/2	20	24 1/4	44 1/2	

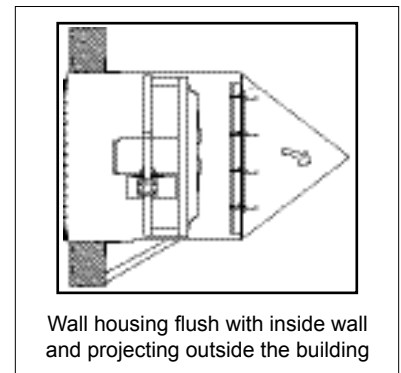
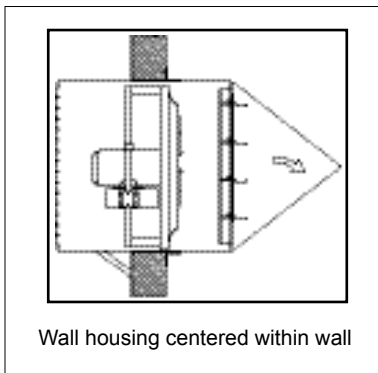
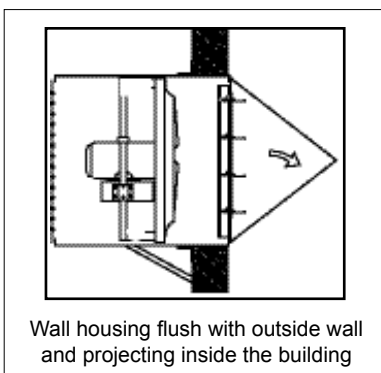
**NOTES:**

- (1) Dimensions include fastener heads (approx 5/8" extra).
- (2) Housing ship assembled with fan unless ordered K.D.
- (3) Standard material is G90 galvanized. Aluminum optional
- (4) Angle mounting flanges ship loose and are an option.
- (5) CAUTION: Housing position when mounted may require additional support.
- (6) Data applies to exhaust and supply fan models unless shown otherwise.

**CAUTION:** When wall housing extends outside the building, field caulking and/or flashing of seams and unused prepunched mounting holes is required.

### TYPICAL MOUNTING ARRANGEMENTS

The most common mounting arrangement (below left) leaves a clean building exterior and allows access to the fan, motor and drives from inside the building. Additional bracing angle, rod or cable (field provided) should be used in addition to the mounting angles to support the fan and wall housing assembly.





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# SIDEWALL PROPELLER FANS - ACCESSORY GUARD

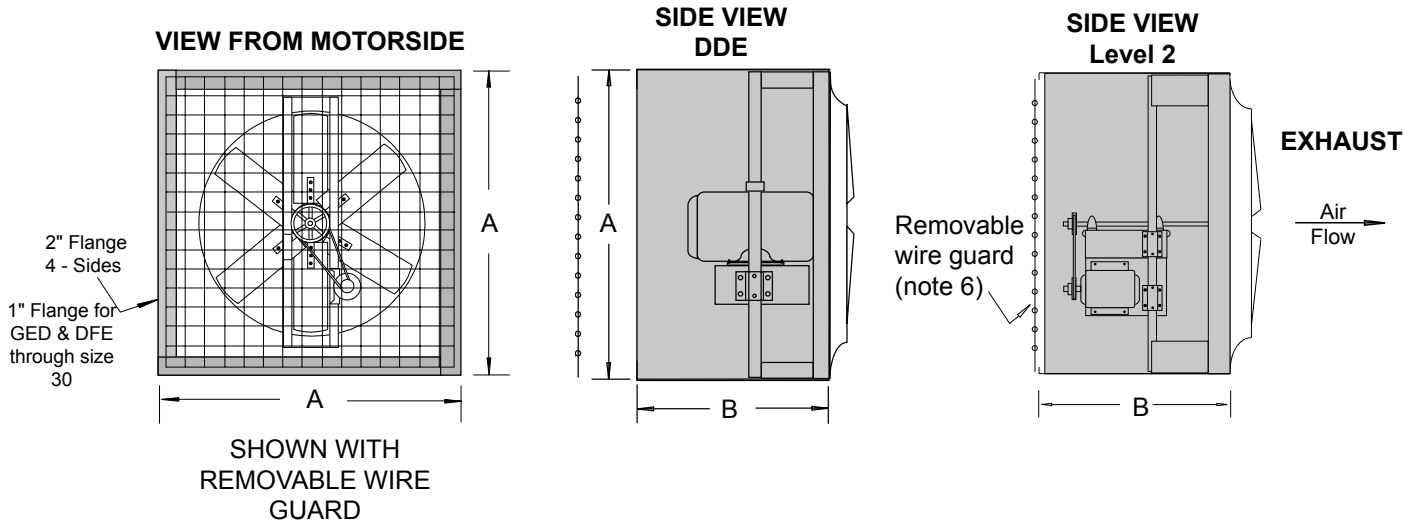
## SHEET METAL AND WIRE OSHA MOTORSIDE GUARD

### FOR SUPPLY OR EXHAUST

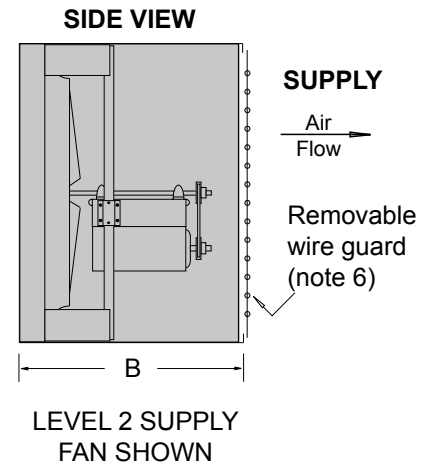
#### DIRECT DRIVE FANS - GED/GSD, DFE/DFS, AND DDE/DDS

#### BELT DRIVE FANS- L1, L2 & L3 FAN CONSTRUCTION

Safety guards are strongly recommended to protect personnel from accidental injury and to prevent objects from entering the fan. OSHA approved guards are required in many installations and when the fans are located within 7 feet of the floor or work/access area.



DIMENSIONS (INCHES) AND MATERIAL SPECIFICATIONS						
FAN SIZE	A SQ	B Length		Material / Thickness		
		Exhaust	Supply	Galv (ga.)		Alum (In.)
		GED, DFE/DDE & L1, 2, 3	GSD, DFS/DDS & L1, 2, 3	GED, DFE	DDE & L1, 2, 3	
10/12	17	15	15	20	-	.050
14/16	21	15	15	20	-	.050
18/20	25	15/34	15/34	20	18	.050
24	31	34	34	18	18	.080
30	37	34	34	18	18	.080
36	43	34	34	-	18	.080
42	49	34	34	-	18	.080
48	55	34	34	-	18	.080
54	61	34	34	-	18	.080
60	67	34	34	-	18	.080
72	81	34	34	-	18	.080



**NOTES:**

1. Dimension "A" includes fasteners (approx. 5/8").
2. Guard is fully assembled and attached to fan unless specified to ship knocked down.
3. Sides are G90 galvanized (alum optional).
4. NOT compatible with accessory mounting collar or front (propeller) side guard (see wall housing).
5. Adequate clearance must be maintained between fan blades and damper or louver.
6. Standard wire mesh is 16 ga. galvanized wire welded in 1/2" x 1" mesh mounted in a removable frame.  
Optional aluminum H.D. guard is .051" thick expanded 1/2" x 1/2" mesh mounted in a removable frame.  
Both choices of wire satisfy OSHA requirements.

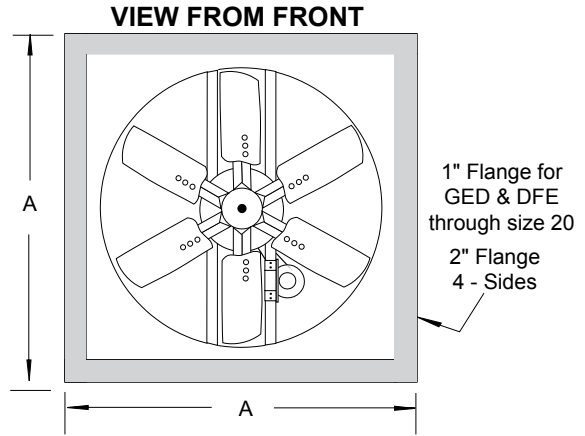
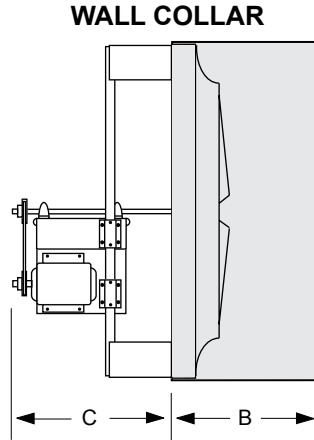


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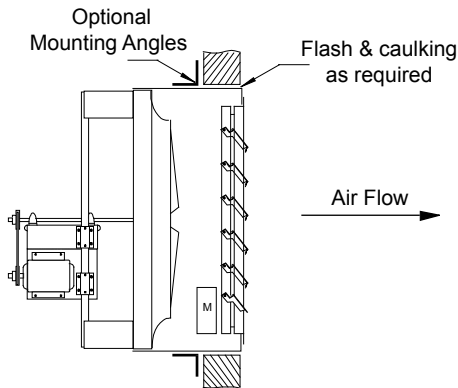
# WALL COLLAR

## DIRECT DRIVE GED/GSD, DFE/DFS & DDE/DDS FANS BELT DRIVE LCE/LCS, L2E/L2S, L3E/L3S (LEVEL 1, 2 AND 3) EXHAUST OR SUPPLY

The G90 galvanized steel (aluminum optional) mounting collar can be used with the flat wire guard or a damper (but not both), along with a rainhood for weather protection. This accessory is not compatible with the motorside guard (see also wall housing with flat guard). OSHA safety guards are required in many installations and where the fans are within 7 feet of the floor or work/access areas.



DIMENSIONS IN INCHES											
FAN SIZE	A (SQ)	B (GED, DFE/LC, L2, L3)	C (MAX)		WALL OPENING (Sq.)	MATERIAL (Ga. or Thickness)		WEIGHT (lbs.)		STANDARD DAMPER	
			EXHAUST	SUPPLY		GALV.	ALUM	GALV.	ALUM	SIZE OD	SIZE I.D.
10/12	17	16	14	16-5/8	17-1/4	20	.050	12	11	14-1/2	12
14/16	21	16	14	16-5/8	21-1/4	20	.050	14	12	18-1/2	16
18/20	25	16/21	20	24	25-1/4	20	.050	15	12	22-1/2	20
24	31	21	20	24	31-1/4	18	.050	17	14	28-1/2	26
30	37	21	20	24	37-1/4	18	.050	20	16	34-1/2	32
36	43	21	20	24	43-1/4	16	.063	24	19	40-1/2	38
42	49	21	22	26	49-1/4	16	.063	28	23	46-1/2	44
48	55	21	22	26	55-1/4	16	.063	31	25	52-1/2	50
54	61	21	22	26	61-1/4	16	.080	35	28	58-1/2	56
60	67	21	22	26	67-1/4	14	.080	40	32	64-1/2	62
72	81	26	22	26	81-1/4	12	.080	60	50	78-1/2	76



Exhaust Fan shown in Wall Collar with Motorized Damper

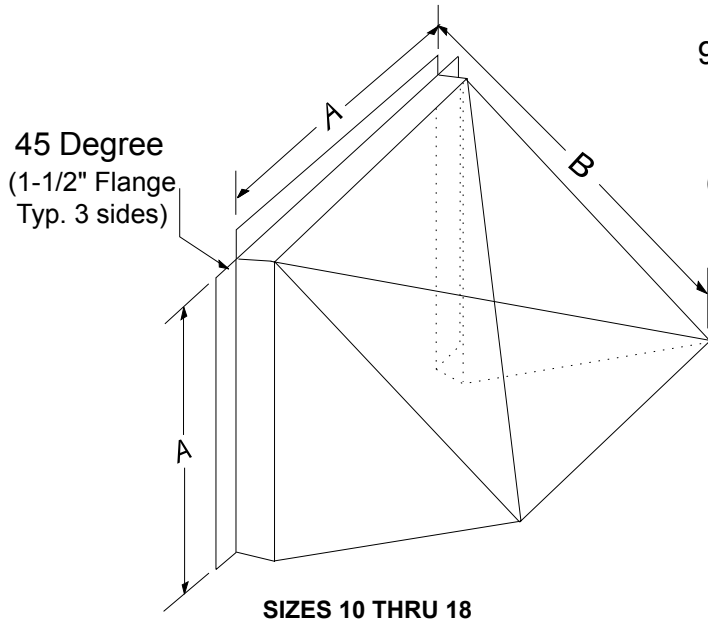
**NOTES:**

1. Wall collar ships fully assembled to fan unless specified knocked down.
2. G90 galvanized construction is standard (aluminum optional).
3. Wall collar length "B" maintains proper clearance for standard motorized shutter.
6. Dimension "A" includes fasteners (approx. 5/8").

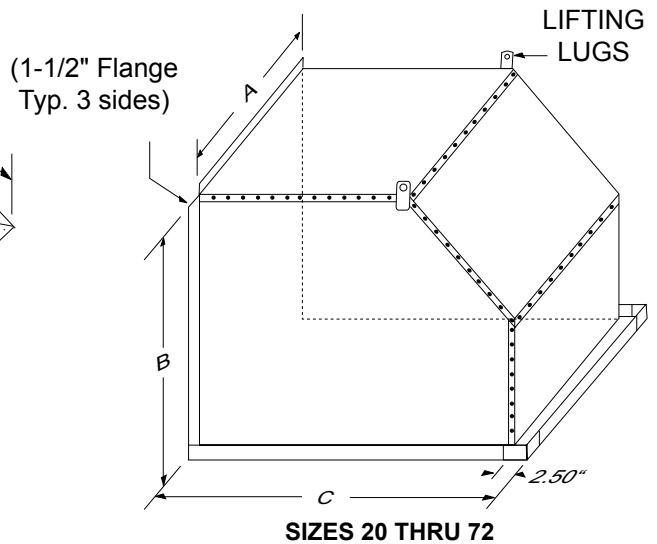


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# SIDEWALL PROPELLER FAN - ACCESSORY SUPPLY RAINHOOD (or WEATHERHOOD)



90 Degree



Rainhoods are recommended for all supply installations and wherever additional weather protection is desired.

MODEL SIZE	A	B	C	GAUGE (2)	DEGREE	AVG. WT.
10/12	14	16-1/4	-	18	45	15
14/16	18	20-1/4	-	18	45	20
18	22	24-1/2	-	18	45	25
20	22	22	27-3/4	18	90	25
24	27-1/4	26-1/2	38-1/2	18	90	30
30	32-1/2	33-1/2	44-1/2	18	90	40
36	38-1/2	39-1/4	49	18	90	50
42	44-1/2	45-1/4	56-1/2	18	90	60
48	50-1/2	51-1/2	62-1/2	18	90	70
54	56-3/4	57	73	18	90	120
60	62-3/4	63	73	18	90	175
72	76-3/4	76-3/4	73	18	90	200

Rainhoods **DO NOT** guarantee that water, snow, or other airborne particles will not become entrained in the airstream and enter the building through the fan.

- Hoods ship in pieces (a) for field assembly unless specified otherwise. Mounting holes may require field drilling.
  - a. 3 pcs - Fan Sizes 10" to 18"
  - 7 pcs - Fan Sizes 20" to 48"
  - 13 pcs - Fan Sizes 54" to 72"
- Standard construction is G90 galvanized steel.
- Hoods are sized to fit standard wall housings.
- Rainhoods do not guarantee water will not enter through opening.
- Optional birdscreen is recommended to prevent critters or debris from entering the fan.

ACCESSORY ITEMS	1	2	3	4	5	ACCESSORY ITEMS	1	2	3	4	5
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 Customer: \_\_\_\_\_ Approved: \_\_\_\_\_  
 Location: \_\_\_\_\_



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# SIDEWALL PROPELLER FAN - ACCESSORY

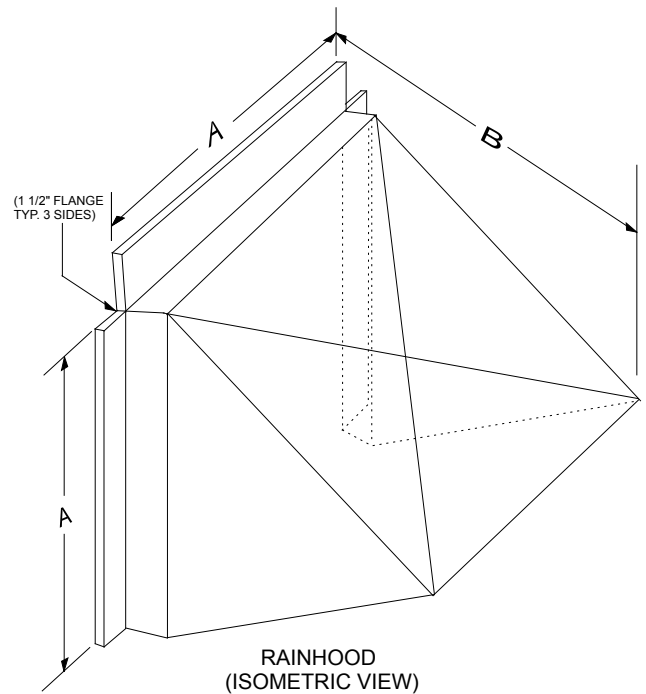
## 45 DEGREE RAINHOOD (or WEATHERHOOD)

### FOR EXHAUST APPLICATIONS ONLY

Rainhoods are recommended for all supply installations and wherever additional weather protection is desired. Refer to supply style rainhood for supply installations.

Rainhoods do not guarantee that water, snow, or other airborne particles will not become entrained in the airstream and enter the building through the fan.

- Hoods ship in several pieces for field assembly unless specified factory assembled. Mounting holes may required field drilling.
- Standard construction is G90 galvanized steel.
- Hoods are sized to fit standard wall housings.
- Rainhoods do not guarantee water will not enter through opening.
- Sizes 48" and larger have support angles fastened to front edge.
- Optional birdscreen is recommended to prevent critters or debris from entering the fan.



MODEL SIZE	A	B	GAUGE (2)	AVG. WT.
10/12	14	16-1/4	18	15
14/16	18	20-1/4	18	20
18	22	24-1/4	18	25
20	22	24-1/4	18	25
24	28	28-1/2	18	30
30	34	34-1/2	18	40
36	40	40-1/2	18	50
42	46	46-1/2	18	60
48	52	49-1/2	16	70
54	58	58-1/2	16	120
60	64	64-1/2	16	175
72	78	64-1/2	16	200

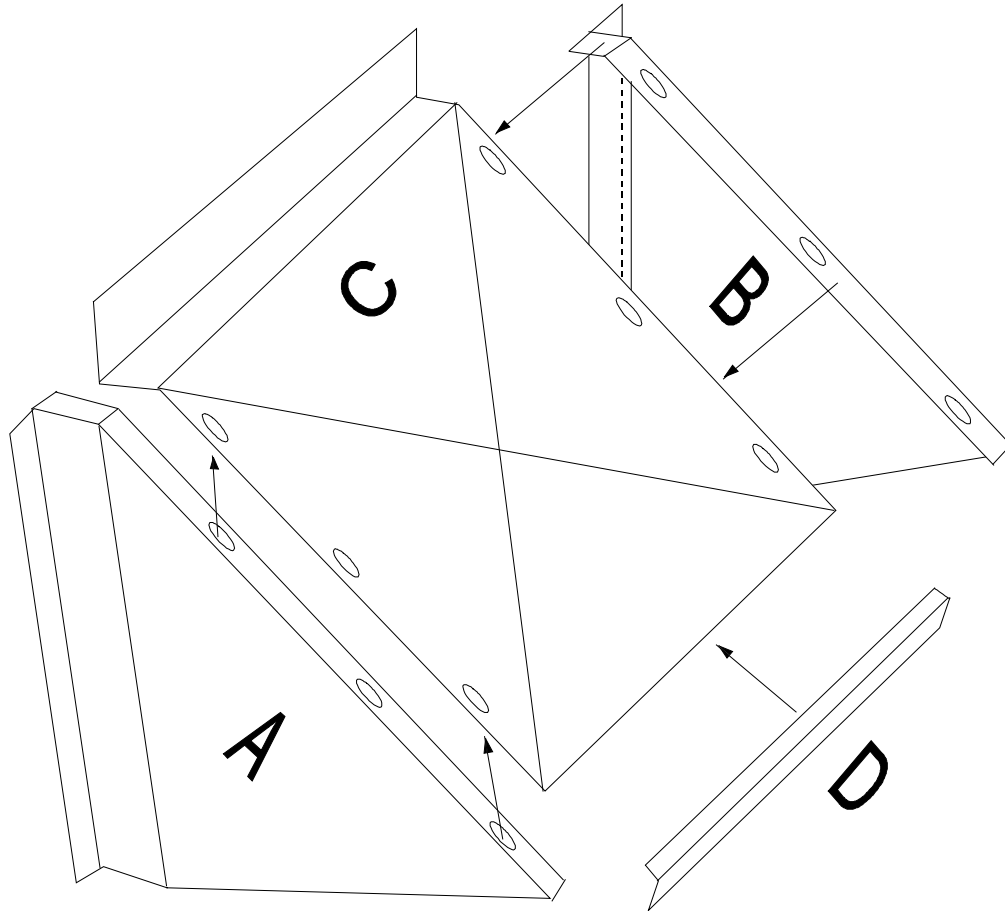
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 Customer: \_\_\_\_\_ Approved: \_\_\_\_\_  
 Location: \_\_\_\_\_



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# SIDEWALL PROPELLER FAN ACCESSORY RAINHOOD - K.D. (Knocked Down) FOR FIELD ASSEMBLY



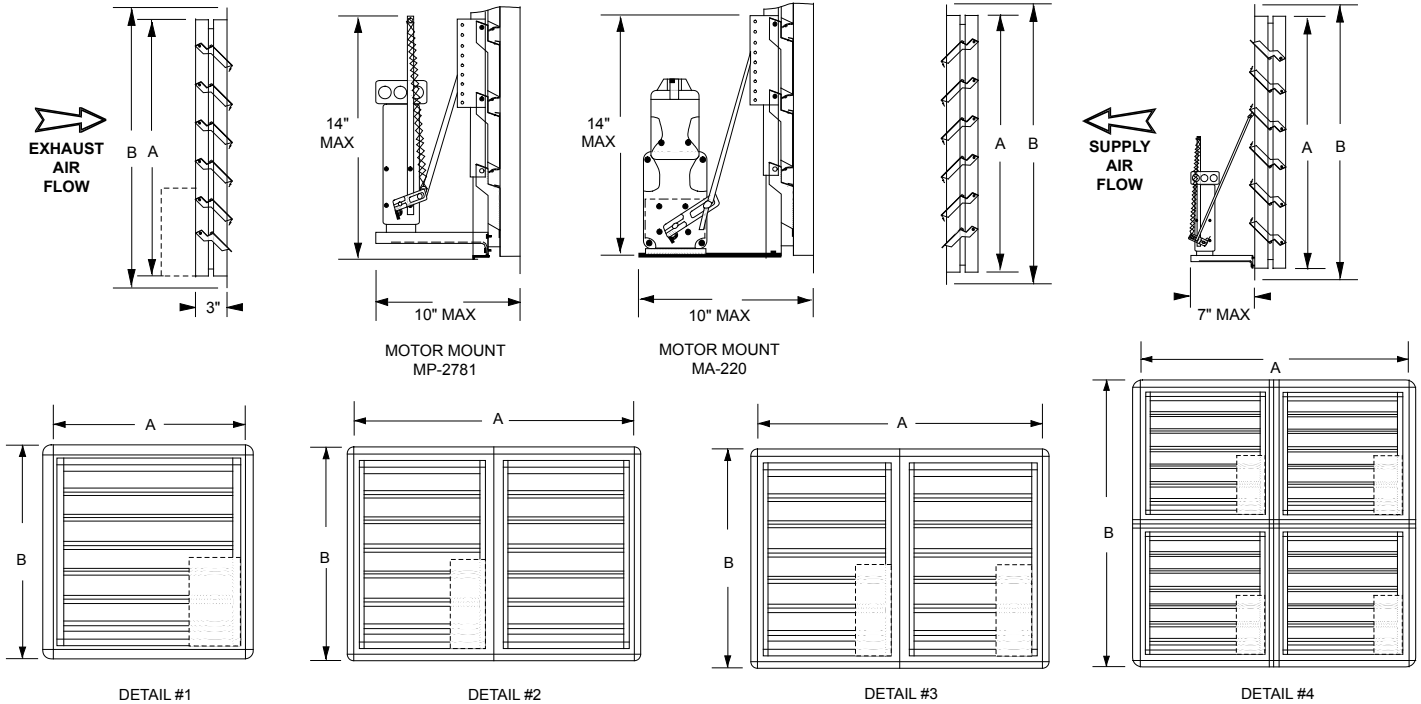
## ASSEMBLY INSTRUCTION FOR KNOCKED DOWN RAINHOODS

1. Align side "A" with top (C).
2. Fasten securely with 1/4" sheet metal screws provided.
3. Attach side "B" following the same steps.
4. On sizes 48" and larger, attached support angle (D) to front edge as shown, with sheet metal screws provided.
5. Attach (optional) wire birdguard (when purchased) to factory flanges/rain channels or to field provided 1 1/2" X 1 1/2" galvanized formed angle (approx. 18 ga.).
6. Securely fasten to factory wall box flanges (drill as required) and thoroughly flash and caulk wall opening and seams.



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# BACKDRAFT DAMPER FOR SIDEWALL PROPELLER (EXHAUST/SUPPLY)



Fan Size	A Square Size	B Sq. OD Flange	Panels (Detail)	Motor Type			
				Exhaust		Supply	
				Type	Qty	Type	Qty
10-12	12	14 1/2	1	MP-2781	1	MP-2781-S	1
14-16	16	18 1/2	1	MP-2781	1	MP-2781-S	1
18-20	20	22 1/2	1	MP-2781	1	MP-2781-S	1
24	26	28 1/2	1	MP-2781	1	MP-2781-S	1
30	32	34 1/2	1	MP-2781	1	MA-220-S	1
36	38	40 1/2	1	MA-220	1	MA-220-S	1
42	44	46 1/2	2	MA-220	1	MA-220-S	2
48	50	52 1/2	2	MA-220	1	MA-220-S	2
54	56	58 1/2	3	MA-220	2	MA-220-S	2
60	62	64 1/2	3	MA-220	2	MA-220-S	2
72	77	79 1/2	4	MA-220	4	MA-220-S	4

### STANDARD SPECIFICATIONS:

Maximum Face Velocity: 3000 fpm.  
 Temperature limits: -40°F to 200°F (-40°C to 94°C)  
 Minimum Size: 8 x 8  
 Size: Single section: 42 x 64 Max W/H  
 Multiple section assembly - Unlimited size.  
 Frame: 20 gauge galvanized steel.  
 Blades: .025 thick aluminum.  
 HD 28 gauge galvanized steel.  
 Seals: Extruded vinyl mechanically locked into blades.  
 Axles: Stainless Steel.  
 Linkage: Stainless steel pins, galvanized steel tie bar.  
 Finish: Mill.

**CAUTION:** Motor kits are not suitable for use in explosive or flammable areas or airflows.

Multiple section dampers are factory assembled (except 72" and larger).

For all **supply applications**, a rainhood and motor kit is recommended.

### NOTES:

- (1) Do not mount fan less than 12 inches from the shutter.
- (2) Motors available in 24V, 120V, 240V & 440V.
- (3) Dampers shipped in individual cartons.
- (4) Motors and mounting hardware ship separately.
- (5) Center-pivoted dampers must be used on reversible fans.
- (6) Multiple section assemblies may require bracing to support the weight of the assembly and to hold against system pressure. **BRACING SUPPLIED BY OTHERS.**

Heavy Duty Dampers required on all units with 7 1/2HP motors and above.

ACCESSORY ITEMS	1	2	3	4	5	ACCESSORY ITEMS	1	2	3	4	5
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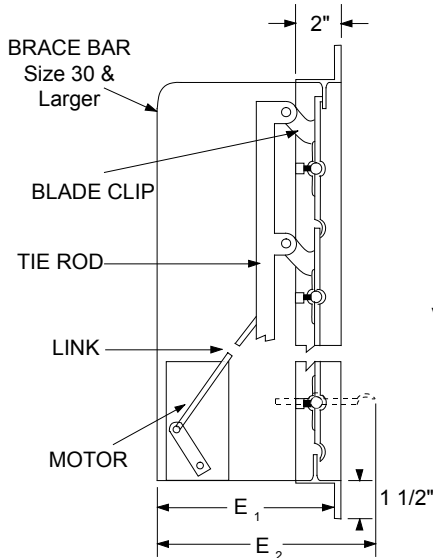
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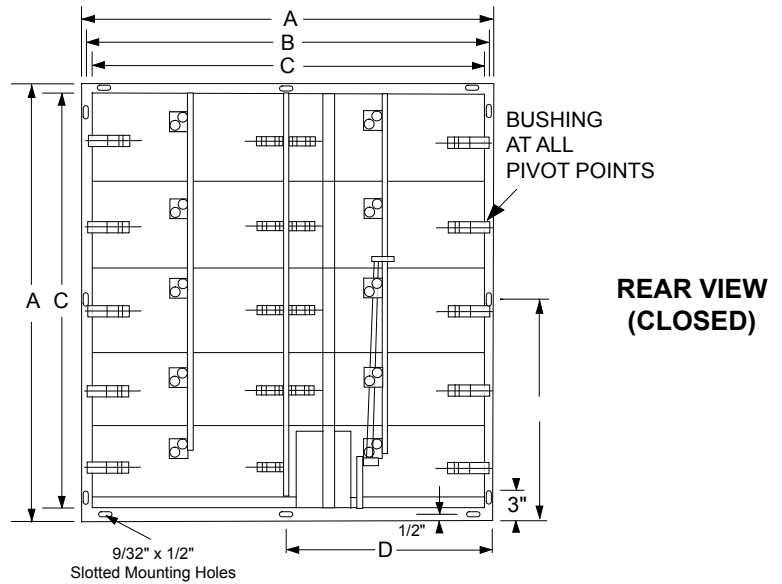


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# CENTER PIVOT MOTORIZED DAMPER EXHAUST OR SUPPLY VERTICAL OR HORIZONTAL AIR FLOW



**SIDE VIEW**



**REAR VIEW (CLOSED)**

**GALVANIZED AND ALUMINUM DAMPERS**

- All dampers can be used for intake or exhaust applications.
- All dampers are factory motorized, 120/240 dual voltage single phase motor, power open-spring close.
- Ample 9/32" x 1/2" slotted mounting holes in 1 1/2" flange.
- Sizes larger than 48" wide are double panel - factory joined.
- Max velocity - 3000 FPM.
- Max differential pressure - 2" W.G.

**GALVANIZED STEEL CONSTRUCTION  
FRAME IS 14 GAUGE**

- 16 Gauge galvanized steel center pivoted blades, open to a full 90° to allow full air flow.
- 1/8 inch thick galvanized tie rod and attaching blade clip.
- Galvanized dampers have 1/2 inch diameter plated steel pivot shaft with brass grommet bushing.

**ALUMINUM CONSTRUCTION  
FRAME IS 1/8 INCH THICK EXTRUDED**

- Extruded aluminum blades with nylon bushings are .080 thick center pivoted to allow full 90° opening.
- 1/8" thick aluminum tie rod and attaching blade clip.

FAN SIZE	OPENING REQUIRED	A O.D.	B (1)	C "Size"	D (Center of Holes)	# OF PANELS	G		MOTOR (2)		
							CLOSED (E-1)	OPEN (E-2)	POWER SUPPLY	MAX AMPS	STALL TORQUE (in. lbs)
24	27	29	24-1/2	26	-	1 x 1	7-1/4	8-1/2	120-240V 60Hz	0.3/0.6	25
30	33	35	30-1/2	32	-	1 x 1	10-1/4	13-3/4		0.3/0.6	25
36	39	41	36-1/2	38	19-1/2	1 x 1	10-1/4	13-3/4		0.3/0.6	25
42	45	47	42-1/2	44	22-1/2	1 x 1	10-1/4	13-3/4		0.3/0.6	25
48	51	53	48-1/2	50	25-1/2	2 x 1	10-1/4	13-3/4		0.3/0.6	25
54	57	59	54-1/2	56	28-1/2	2 x 1	10-1/4	12-3/4	240V 60Hz	0.5	60
60	63	65	60-1/2	62	31-1/2	2 x 1	10-1/4	12-3/4		0.5	60
72	77	79	76-1/2	76	39-1/2	2 x 1	10-1/4	12-3/4		0.5	60

(1) Minimum opening to clear pins.  
(2) Motor is 60 Hz, single phase continuous duty with 104°F (40°C), maximum ambient temperature

**NOT SUITABLE FOR USE IN HAZARDOUS OR FLAMMABLE AREAS OR AIRSTREAMS.**

ACCESSORY ITEMS	1	2	3	4	5	ACCESSORY ITEMS	1	2	3	4	5
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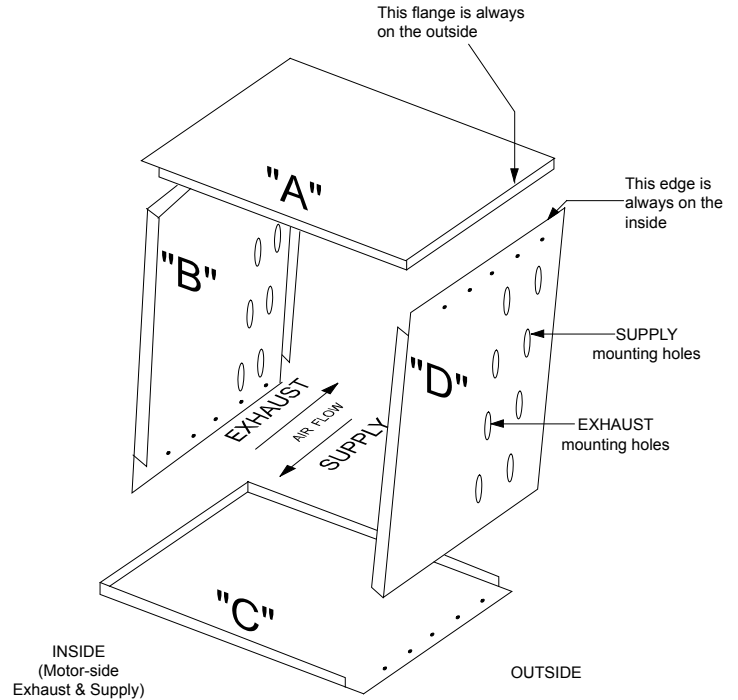
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# ASSEMBLY INSTRUCTIONS FOR WALL BOX/HOUSING

## INSTRUCTIONS

1. Assemble pieces "A", "B" and "C" with flanges on the outside. Use fasteners provided.
2. Install fan in proper exhaust or supply location maintaining the required distance between fan and shutter (if shutter is used).
3. Attach side "D".
4. Install wall box in wall with accessory angles, flat flanges or by other means as needed.

RAINHOODS ARE RECOMMENDED FOR ALL SUPPLY APPLICATIONS AND FOR ADDITIONAL WEATHER PROTECTION FOR EXHAUST APPLICATIONS.



## TYPICAL WALL BOX/HOUSING INSTALLATION

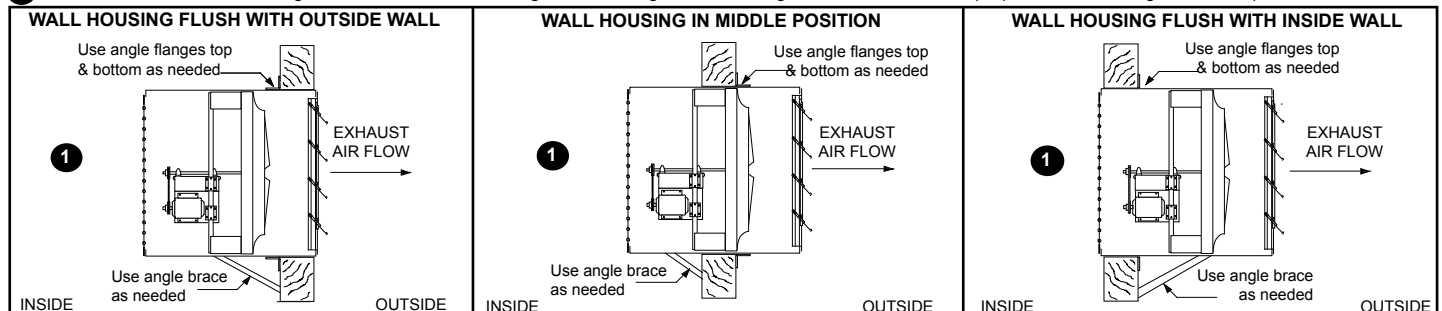
MODEL SIZE	MINIMUM WALL OPENING
10/12	17-1/2
14/16	21-1/2
18/20	25-1/2
24	31-1/2
30	37-1/2
36	43-1/2
42	49-1/2
48	55-1/2
54	61-1/2
60	67-1/2
72	81-1/2

### Other Accessories

- Rainhoods
- Motorized Dampers
- Automatic Dampers
- Epoxy and Other
- Various Paint Finishes
- Mounting Angles
- Electrical Switches
- Safety Guards

All dimensions are shown in inches.

**1 CAUTION:** When wall housing extends outside the building, field caulking and/or flashing of seams and unused prepunched mounting holes is required.



Subject to change unless approved in submittal by S&P

Wall Box Assembly\_Submittal\_0107